

# CO<sub>2</sub> EOR

Cor Hofstee & Robert de Kler

E cor.hofstee@tno.nl







# **Recovery factor and EOR**

 $RF = \eta_A x \eta_V x \eta_\mu$ 

Typically:  $\eta_A = 0.8$ , dependent on mobility ratio, geology  $\eta_V = 0.8$ , dependent on geology, impact of gravity  $\eta_\mu = 0.6$ , dependent on process, wettability

EOR is about increasing  $\eta_{\mu}$ 



# CO<sub>2</sub> EOR

- > CO<sub>2</sub> EOR is mature technology (>30yrs, currently 200 000 bbl/d globally)
- $\sim$  CO<sub>2</sub> breakthrough between 0.5 and 2 yrs
- > Severe gravity override limits RF
- Mainly CO<sub>2</sub> from natural sources





# **Miscible vs Immiscible floods**

- > Extra oil 10-15% vs 5-7% for immiscible
- Consumption 0.4 tCO<sub>2</sub>/bbl vs 0.2 tCO<sub>2</sub>/bbl immiscible
- > 90% is miscible
- Massive recirculation
- WACO<sub>2</sub> is standard approach
- Largest operations were around 15 000 bbl/d extra oil
- No primary drives, EOR only



Source: Jakobsen et al. (2005).



# **CO<sub>2</sub> EOR economics**

- > Extra oil
  - Miscible 10-15% STOIIP
  - > Immiscible 5-7%
- > CO<sub>2</sub> net consumption
  - Miscible 0.4 t/bbl
  - > Immiscible 0.2 t/bbl
- > CO<sub>2</sub> purchasing dominates

## **TNO** innovation for life

# **CO<sub>2</sub> EOR Economics TEXAS**

- Dominated by purchasing costs of CO<sub>2</sub>
- West Texas: CO<sub>2</sub> cost indexed to oil price assume crude @ 50 \$/bbl -> CO<sub>2</sub> @ 33 \$/t
- Assume for miscible net consumption: 0.4 t/bbl
  - CO<sub>2</sub> purchasing cost 14 \$/bbl
- Assume CAPEX+ OPEX ≈ CO<sub>2</sub> costs CO<sub>2</sub> EOR miscible UTC: 28 \$/bbl
- > UTC for immiscible estimated 21 \$/bbl @ 50 \$/bbl



# **Capital Intensive**

- > High UTC for CO<sub>2</sub>:
- > Smaller companies
- > State oil companies



#### How CO<sub>2</sub> EOR started



Texas – one pipeline from  $CO_2$  reservoir to one oil field

Canada – one pipeline from Beulah (USA) to Weyburn (Canada)

Netherlands – P18-4, Q1, K12B .....



Coal-fired Power station Boundary dam Saskatchewan, Canada





# Ship transport *Kick-start CO*<sub>2</sub>-EOR in North Sea?



http://www.npd.no/Global/Engelsk/3%20-%20Publications/Reports/OneNorthSea/OneNortSea\_Final.pdf

Volumes and routes – added by presenters to the OneNorthSea map



# Proposal for a pilot project: shipping CO<sub>2</sub> to the K12-B reservoir and beyond



**Courtesy Anthony Veder** 

**TNO** innovation for life

# Potential pilot project: shipping CO<sub>2</sub> to the K12-B reservoir



# P, T conditions in ship – flowline – reservoir system



**TNO** innovation for life



# Photo of an offloading tower



**Courtesy SBM offshore** 



# Artistic impression of a submerged turret loading (SRV2)



**Courtesy APL** 



# Artist's impression of a gravifloat CO<sub>2</sub> storage and injection platform





# Water-alternating-Gas (WAG)

- > Often executed by trial-and-error
- CO<sub>2</sub> EOR without storage objective
  - CO<sub>2</sub> commodity
  - Minimisation of costs of CO<sub>2</sub>
- $O_2$  EOR with storage objective
  - Maximisation of CO<sub>2</sub> storage (Carbon credits)
- > predictions combined with optimisations are required





#### FIGURE 66 Schematic diagram of a water-alternating-gas (WAG) miscible CO, EOR operation

Source: ARI and Melzer Consulting (2010).



# Applied Reservoir models

- > Properties of oil as a function of CO2 concentration
- Based on lab tests
- Simulator
- Black-oil simulator Eclipse 100
- > (Schlumberger)



Properties oil as function of  $CO_2$  (SPE 107163)

### **TNO** innovation for life

## Predicted oil production as function of time





# **Optimization of CO2 WAG**

- In-house optimization tool
- Simple Net Present Value model based
  - on cost and benefits of water, CO2 and benefits of produced oil
- reservoir model and controls as before

Results are compared against original predictions



# **Optimisation assumptions \***

Benefits oil produced : 50 \$/bbl

1 \$/bbl,

0 \$/bbl,

50\$/ton

- Costs of water injection:
- Costs of water produced:
- Costs of CO<sub>2</sub> injected:
- no discounting
- 2 WAG cycles (CO<sub>2</sub>-water)
- \* example only

**TNO** innovation for life

### **Optimisation Example**



Dashed line: reference case, solid line: optimisation example

# Conclusions

- Real flow of multiple phases quite different form ideal picture as shown
- Besides swelling and reduced viscosity, different sweeping areas between the injected water and CO<sub>2</sub> may also lead to higher overall sweeping efficiency and oil production
- Optimisation
  - Variable costs and benefits lead to different injection and production schemes





#### TNO innovation for life

### **Prices**

Marginal costs: water (injection (conditioning) and production): CO<sub>2</sub> (recycling/transport/capture (ETS) correct Rate and temperature Energy consumption etc.

Revenues: price BBL oil (fluctuating).

Whole chain optimalization by combination of economical model and reservoir model





#### Example case study: EOR applied @ existing fields in NW Europe



- It is most likely that no financial support is required when infrastructure is sufficiently deployed
- ETS is a good instrument for commodity pricing of CO2, which differs from other areas in the World
- Potential NPV improvements, subject to technical conditions oil field